

## Envirochem Overview

- Established Canadian company with roots in BC (1984)
- Experienced in:
  - Management systems
    - ISO14001/OHSAS 18001 development and implementation (start to finish)
  - environmental audits
    - Pre-acquisition/due diligence (Identifying and quantifying potential liabilities for transaction evaluations)
    - Environmental Compliance audits
    - ISO14001/OHSAS 18001 Audits
  - Environmental engineering and science research
  - Contaminated Sites Investigations



### NorskeCanada Overview

- Formerly Norske Skog Canada Limited
- Now called Catalyst Paper
- One of the North America's largest groundwood paper companies
- Largest telephone directory paper producer in the world
- Products (examples)
  - Flyers, catalogues, magazines, telephone directories
  - Tissues, printing and writing paper
- Norske Skog of Norway is part owner



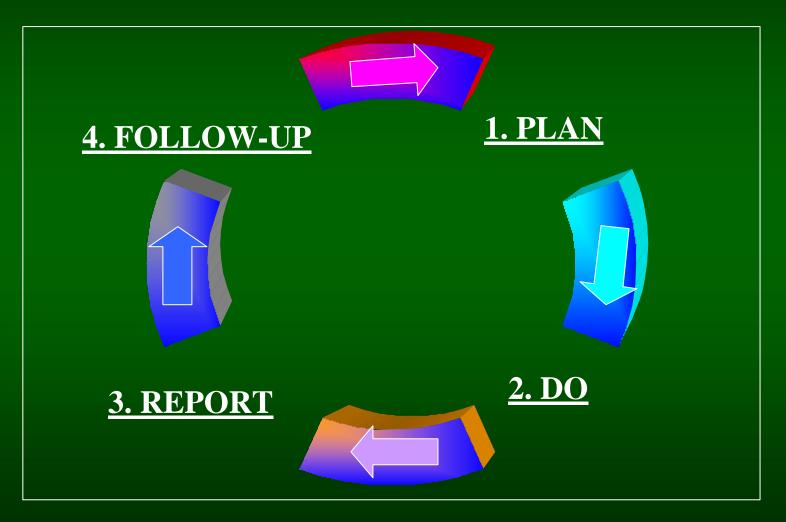
## NorskeCanada Overview

- Divisions
  - Crofton
  - Elk Falls
  - Port Alberni
  - Powell River
  - Paper Recycling (Van)

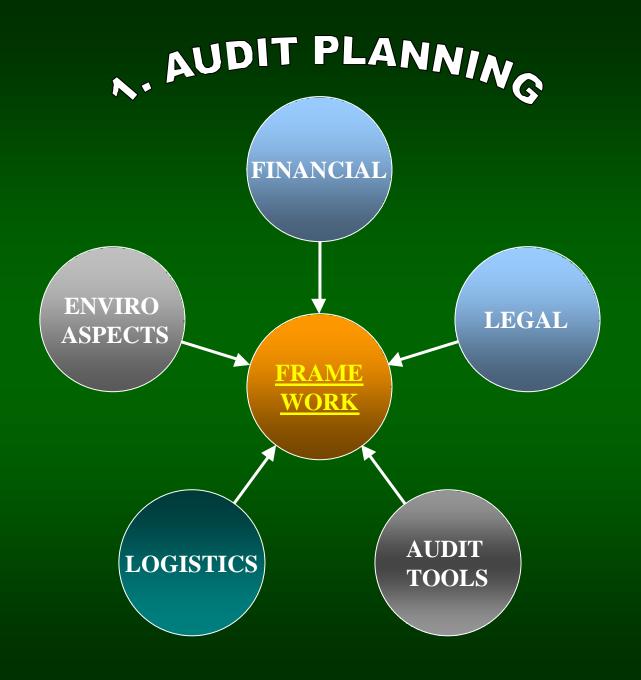




## **AUDIT PROCESS**









### FINANCIAL NEEDS

- Defining environmental liabilities
  - –Above a predefined \$ value
  - -Current/Future liability
  - -Likelihood of expenditure and timeframe



# LEGAL REQUIREMENTS

- Confidentiality
- Applicable legislation
- Permits
- Licenses
- Proposed changes
- Site and operational risks



#### **AUDIT TOOLS**

- Computer Auditing Software (eDICTS)
- Site Assessment Guidelines
- In-house risk assessment tools



#### LOGISTICS

- Assembling Team
- Short time frame (1 week/site 4 sites)
- Ensuring good coffee!

- Unknown variables
  - Availability of Site Personnel
  - Site co-operation



#### ENVIRONMENTAL ASPECTS

- Air Emissions
- Energy Planning
- Waste Management
- Hazardous Waste
- Properties and Site Contamination
- Tanks
- Marine Aspects
- Liquid Effluents
- Water Supply
- Community Issues

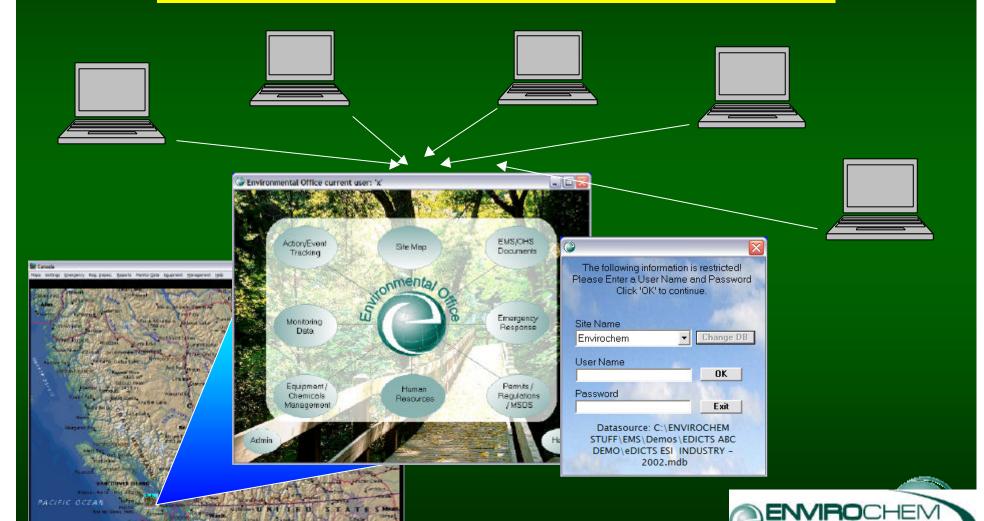


# 2. ON-SITE VISITS

- ~ 1 week per site
- Each site visit consisted of:
  - Opening meeting
  - Auditing (interviewing, on-site document review, inspections/observations)
  - Entering audit findings into EDICTS and recommended actions
  - Risk assessment of findings and financial liability of finding
  - Preparation of draft report
  - Closing meeting and presenting of report



## Reporting – use of eDICTS



ENVIRONMENTAL MANAGEMENT SERVICES AND SO

### Reporting - Quantifying Liabilities

- Audits identify both the site and operational deficiencies
- Audits focused to identify possible corrective actions or solutions and reasonable costing for identified/possible corrective actions
- Use of suitable methodology to quantify probable costs for business valuation models



### Follow-up

Included being available to:

- explain risk and remediation issues
- assist legal counsel with final terms
- Follow-up audits



### **Outcome**

Significant environmental liabilities were realized and quantified where possible before purchasing of sites.

Similar auditing process was duplicated for assessment of Paper Recycling Site



#### **Success Factors!**

- Experience of Audit Team
- Understanding of the Issues and Needs
- Demonstrated Risk Ranking Approach
- Proprietary Software
- Speed of Response and Completion
- Accepted Reports
- Good Cooperation from sites

